GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

# Material - ASME SA-182 Grade F 5

## Standard Specification for Forged or Rolled Alloy and Stainless Steel Pipe Flanges, Forged Fittings and Valves and Parts for High-Temperature Service

**Group - Ferrous Mild Steel Alloys**

**Sub Group - ASME SA-182 Grade F 5 Forged or Rolled Alloy and Stainless Steel Pipe Flanges, Forged Fittings and Valves and Parts for High-Temperature Service**

**Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries**

**Grade Belongs to the Industry - Pipe and Forging**

| Chemical Composition | | |
|---|---|---|
| Carbon | C % | 0.150 max. |
| Manganese | Mn % | 0.300 - 0.600 |
| Phosphorus | P % | 0.030 Max. |
| Sulphur | S % | 0.030 Max. |
| Silicon | Si % | 0.500 max. |
| Nickel | Ni % | 0.500 max. |
| Chromium | Cr % | 4.000 - 6.000 |
| Molybdenum | Mo % | 0.440 - 0.650 |
| Iron | Fe % | Balance |
| - | - | - |
| - | - | - |
| - | - | - |
| - | - | - |
| - | - | - |
| - | - | - |

| Heat Treatment |
|---|
| Annealing or Normalising & Tempering |

| Mechanical Properties | |
|---|---|
| Tensile Strength in Mpa | 485 min. |
| Yield Strength in Mpa | 275 min. |
| Elongation in % | 20 min. |
| Reduction of Area in % | 35 min. |
| Hardness in BHN | 143 - 217 |
| Impact in Joule | - |

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| Cross Reference Table | | | |
|---|---|---|---|
| **Material** | **Standard** | **Country** | **Grade Belong to the Industry** |
| K41545 | UNS | USA | Steel |
| 17176 12 CrMo 19 5 | DIN | Germany | Steel and Tubing |
| 2528 1.7362 | DIN | Germany | Steel |
| G 3458 STPA 25 | JIS | Japan | Steel and Pipe |
| 7660 A 16 CrMo 20 5 KG | UNI | Italy | Steel and Forging |
| 3606 625 | B.S. | United Kingdom | Steel and Tubing |
| SA-213 Grade T 5 | ASME | USA | Steel and Tubing |

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com**

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.